



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.4001

Job Sheet 174680



Part No: 646.4001

Job Qty: 1 ea

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6 9-89	APR 05 2018
110	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging1-1	6 9-89	APR 20 2018
120	QC	1 pcs	4/6/18	4/6/18	0.00	0.00	QC4	6 9-89	7.10
125	DC	1 pcs	4/6/18	4/6/18	0.00	0.00	DC	6 9-89	7.10
130	Packaging	1 pcs	4/6/18	4/6/18	0.00	0.00	Packaging3-1	6 9-89	7.10
140	QC21-FG	1 Ea	4/6/18	4/6/18	0.00	0.00	QC21	6 9-89	APR 23 2018

Part Op 125 - Photocopy bluefile & type labels per PPP 646.4001

Descriptions: 130 - Identify and pack for shipping as per PPP 646.4001 Location: Fg101 old

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	90-Start up Operation	50 3/22/9
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	504948
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	504948
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	90-Start up Operation	
646.2910	Deflector	1 Ea (1 ea)	90-Start up Operation	
646.3001	Lower Cable Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
646.3110	Channel	1 Ea (1 ea)	90-Start up Operation	
646.3210	Support	1 Ea (1 ea)	90-Start up Operation	
646.3301	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
646.3510	Strut	1 Ea (1 ea)	90-Start up Operation	
646.3511	Strut	1 Ea (1 ea)	90-Start up Operation	
646.3610	Filler	1 Ea (1 ea)	90-Start up Operation	
646.3710	Doubler	1 Ea (1 ea)	90-Start up Operation	
646.3711	Clip	1 Ea (1 ea)	90-Start up Operation	
646.3712	Clip	1 Ea (1 ea)	90-Start up Operation	
646.3713	Gusset	1 Ea (1 ea)	90-Start up Operation	
646.3714	Gusset	1 Ea (1 ea)	90-Start up Operation	
646.3715	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	
646.3716	Gauge Bracket	1 Ea (1 ea)	90-Start up Operation	
646.3717	Doubler	1 Ea (1 ea)	90-Start up Operation	

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐	☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Scrap ☐	☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Use-as-is ☐	☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Suspected Unapproved ☐	☐	Large Fab ☐	Composite ☐	Supplier ☐			
Date :	Step #:	QTY Effective :				MRB (QS1042) Approval			
Description Work Order Deviation				Disposition					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QA Coordinator Approval					
				Container No: S058623 Part: 646-4001 Job No: 174680 Serial No/Batch: S058623 Revision: Inspector:					
Root Cause				FAULT CATEGORY					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐						
Design ☐	Operator ☐	Bending ☐	Set-up ☐						
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐						
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐						
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐						
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐						
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐						
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐						
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐						
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

646.3718	Custom Washer	2 Ea (2 ea)	90-Start up Operation
646.3719	Doubler	2 Ea (2 ea)	90-Start up Operation
646.3810	Bracket	2 Ea (2 ea)	90-Start up Operation
646.3811	Radius Block	1 Ea (1 ea)	90-Start up Operation
646.3812	Gusset Bracket	2 Ea (2 ea)	90-Start up Operation
646.3813	AS350 Strut Bracket	1 Ea (1 ea)	90-Start up Operation
646.3910	Shim	4 Ea (4 ea)	90-Start up Operation
646.3911	Shim	1 Ea (1 ea)	90-Start up Operation
646.3912	Shim	4 Ea (4 ea)	90-Start up Operation
646.3913	Shim	1 Ea (1 ea)	90-Start up Operation
646.9410	Shim	1 Ea (1 ea)	90-Start up Operation
647.0112	Strut Bracket	2 Ea (2 ea)	90-Start up Operation
647.7703	Strut Assembly	2 Ea (2 ea)	90-Start up Operation
650.9201	Eyelet Bracket Assembly	2 Ea (2 ea)	90-Start up Operation
AN3-11A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-12A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-13A	Bolt	1 Ea (1 ea)	90-Start up Operation
AN3-3A	Bolt	4 Ea (4 ea)	90-Start up Operation
AN3-4A	Bolt	10 Ea (10 ea)	90-Start up Operation
AN3-5A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN3-6A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN316C4R	Nut, Jam	2 Ea (2 ea)	90-Start up Operation
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation
AN665-34R	Clevis	2 Ea (2 ea)	90-Start up Operation
CCR264SS3-02	Cherry Rivet	36 Ea (36 ea)	90-Start up Operation
CR3213-53	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation
MS20426AD5-7	Rivet	2 Ea (2 ea)	90-Start up Operation
MS20470AD5-5.5	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-6	Rivet	8 Ea (8 ea)	90-Start up Operation
MS20470AD5-7	Rivet	3 Ea (3 ea)	90-Start up Operation
MS21042L08	Use Ms21042L08	2 Ea (2 ea)	90-Start up Operation
MS21042L3	Nut	63 Ea (63 ea)	90-Start up Operation
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation
MS21047-3	Nut Plate	18 Ea (18 ea)	90-Start up Operation
MS24693-C278	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S51	Screw	5 Ea (5 ea)	90-Start up Operation
MS24694-S54	Screw	2 Ea (2 ea)	90-Start up Operation
MS24694-S55	Screw	3 Ea (3 ea)	90-Start up Operation
MS27039-08-13	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-10	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-12	Screw	6 Ea (6 ea)	90-Start up Operation
MS27039-1-16	Screw	24 Ea (24 ea)	90-Start up Operation
MS27039-1-19	Screw	22 Ea (22 ea)	90-Start up Operation
MS27039-1-20	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-21	Screw	4 Ea (4 ea)	90-Start up Operation
NAS1149F0332P	Washer	144 Ea (144 ea)	90-Start up Operation
NAS1149F0363P	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0432P	Washer	4 Ea (4 ea)	90-Start up Operation
NAS1149FN832P	Washer	4 Ea (4 ea)	90-Start up Operation

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0129	8	472	0
	600.0990	1	18	0
	600.0991	1	17	0
	600.1012	1	26	0
	600.1013	5	55	0
	646.2910	1	2	0
	646.3001	1	6	0
	646.3110	1	8	0
	646.3210	1	13	0
	646.3301	1	6	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : ☐	

646.3510	1	31	0
646.3511	1	20	0
646.3610	1	24	0
646.3710	1	49	0
646.3711	1	34	0
646.3712	1	46	0
646.3713	1	40	0
646.3714	1	46	0
646.3715	2	60	0
646.3716	1	32	0
646.3717	1	37	0
646.3718	2	62	0
646.3719	2	34	0
646.3810	2	21	0
646.3811	1	6	0
646.3812	2	16	0
646.3813	1	18	0
646.3910	4	57	0
646.3911	1	47	0
646.3912	4	49	0
646.3913	1	63	0
646.9410	1	26	0
647.0112	2	88	0
647.7703	2	24	0
650.9201	2	19	0
AN3-11A	10	327	0
AN3-12A	2	131	0
AN3-13A	1	60	0
AN3-3A	4	173	0
AN3-4A	10	182	0
AN3-5A	2	448	0
AN3-6A	2	299	0
AN316C4R	2	28	0
AN44-5A	2	33	0
AN4C7A	2	113	0
AN665-34R	2	52	0
CCR264SS3-02	36	686	0
CR3213-5-3	14	180	0
MS20426AD5-7	2	1,235	0
MS20470AD5-5.5	8	421	0
MS20470AD5-6	8	1,215	0
MS20470AD5-7	3	215	0
MS21042-08	2	0	0
MS21042L3	63	2,714	0
MS21042L4	2	2,466	0
MS21047-3	18	514	0
MS24693-C278	5	85	0
MS24694-S51	5	289	0
MS24694-S54	2	125	0
MS24694-S55	3	185	0
MS27039-08-13	2	429	0
MS27039-1-10	2	313	0
MS27039-1-12	6	373	0
MS27039-1-16	24	708	0
MS27039-1-19	22	384	0
MS27039-1-20	2	79	0
MS27039-1-21	4	123	0
NAS1149F0332P	144	2,157	0
NAS1149F0363P	2	250	0
NAS1149F0432P	4	2,610	0
NAS1149FN832P	4	4,000	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001900	S058616	600.0129	VHB Tape	S031229	CCK096	8
001900	S058617	600.0990	Magnabond 6398 Part A Size 112 ml	S044948	LG050	1
001900	S058618	600.0991	Magnabond 6398 Part B Size 112 ml	S044949	LG050	1
001900	S055353	600.1012	Sealant PR1425B2 (#654 sem)	s054101	CCK017	1
001900	S055624	600.1013	021200-3M Tape Primer 94 Primer 24216	S020598	CCK096	5
001900	S040509	646.3001	Lower Cable Cutter Assembly	S040500	CCK023	1
001900	S055355	646.3110	Channel	S044090	CCK020	1
001900	S055356	646.3210	Support	S045159	CCK020	1
001900	S040560	646.3301	Upper Cutter Assembly	F162428	CCK018	1
001900	S055359	646.3510	Strut	s031107	CCK104	1
001900	S055357	646.3511	Strut	s036176	CCK104	1
001900	S055625	646.3610	Filler	S021581	CCK104	1
001900	S055367	646.3710	Doubler	S002104	CCK006	1
001900	S026777	646.3711	Clip	S026730	CCK104	1
001900	S055626	646.3712	Clip	F159863	CCK104	1
001900	S055361	646.3713	Gusset	f159851	CCK106	1
001900	S055362	646.3714	Gusset	f159846	CCK106	1
001900	S055627	646.3715	Strut Doubler	F159860	CCK105	2
001900	S055628	646.3716	Gauge Bracket	S027170	CCK105	1
001900	S055623	646.3717	Doubler	s026842	CCK105	1
001900	S055622	646.3718	Custom Washer	S026885	CCK105	2
001900	S055621	646.3719	Doubler	s038795	CCK105	2
001900	S055620	646.3810	Bracket	s036739	CCK105	2
001900	S055618	646.3812	Gusset Bracket	s036884	CCK106	2
001900	S055617	646.3813	AS350 Strut Bracket	s037064	CCK106	1
001900	S055616	646.3910	Shim	s038811	CCK106	4
001900	S055619	646.3911	Shim	s027797	Start Up Stores/Pkg-1	1
001900	S055615	646.3912	Shim	s055615	ST	3
001900	S058615	646.3912	Shim	s051511	CCK105	1
001900	S055610	646.3913	Shim	f126060	CCK106	1
001900	S055609	646.9410	Shim	F140671	CCK011	1
001900	S055608	647.0112	Strut Bracket	S041557	CCK106	2
001900	S058614	647.7703	Strut Assembly	S050812	CCK114	2
001900	S055606	650.9201	Eyelet Bracket Assembly	S043733	CCK127	2
001900	S055284	AN3-11A	Bolt	s027721	ST349	10
001900	S055282	AN3-12A	Bolt	f153854	ST349	2
001900	S055281	AN3-13A	Bolt	s038733	ST349	1
001900	S055280	AN3-3A	Bolt	s015688	ST350	4
001900	S055279	AN3-4A	Bolt	s019388	ST350	10
001900	S055278	AN3-5A	Bolt	s041106	ST350	2
001900	S055277	AN3-6A	Bolt	s000530	ST350	2
001900	S055276	AN316C4R	Nut, Jam	s019359	ST331	2
001900	S055275	AN44-5A	Eyebolt	s019400	ST339	2
001900	S055274	AN4C7A	Bolt	s027516	ST345	2
001900	S055273	AN665-34R	Clevis	s041157	ST330	2
001900	S054414	CCR264SS3-02	Cherry Rivet	s041159	CCK004	36
001900	S054413	CR3213-5-03	Cherry Rivet	fm138207-1	CCK003	14
001900	S054412	MS20426AD5-7	Rivet	f153848	ST311	2
001900	S054411	MS20470AD5-5.5	Rivet	fm134063	ST309	8

07/201

exp. 11/2015

5038813 X3

X1

50381511

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001900	S054410	MS20470AD5-6	Rivet	f124089	ST309	8
001900	S054409	MS20470AD5-7	Rivet	f123425	ST309	3
001900	S054408	MS21042L08	Nut	s016879	ST303	2
001900	S054407	MS21042L3	Nut	s038764	ST303	63
001900	S054406	MS21042L4	Nut	s045901	ST303	2
001900	S054405	MS21047-3	Nut Plate	s020620	ST301	18
001900	S054404	MS24693-C278	Screw	s016502	ST287	5
001900	S054403	MS24694-S51	Screw	s004859	ST284	5
001900	S054402	MS24694-S54	Screw	s024480	ST284	2
001900	S054401	MS24694-S55	Screw	fm138621.0	ST283	3
001900	S054053	MS27039-08-13	Screw	s019320-1	ST278	2
001900	S054052	MS27039-1-10	Screw	s005145	ST280	2
001900	S054051	MS27039-1-12	Screw	s027544	ST280	6
001900	S054050	MS27039-1-16	Screw	s027545	ST280	24
001900	S054047	MS27039-1-19	Screw	s050051	ST280	22
001900	S054046	MS27039-1-20	Screw	s000680	ST280	2
001900	FM127904-10	MS27039-1-21	Screw		ST280	2
001900	S054044	MS27039-1-21	Screw	s037684	ST280	2
001900	S054039	NAS1149F0332P	Washer	s020603	ST262	144
001900	S054037	NAS1149F0363P	Washer	s027738	ST262	2
001900	S054036	NAS1149F0432P	Washer	s034412	ST362	4
001900	S054035	NAS1149FN832P	Washer	s020604	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 3:58 PM dart.quirion.sonia

646.2910 S058968 1X
646.3811 S057879 1X

REFERENCE ONLY

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NOTES:

1. AFTER INSTALLATION, APPLY F/N 54 A/R TO FILL GAPS AND FILLET EDGES.

2. INSTALL F/N 14 WITH F/N 52 & 53.

3. 3M VHB ADHESIVE TAPE .025" THICK X .50" WIDE
VENDOR: MCMASTER-CARR P/N 75935A651.

4. 3M TAPE PRIMER 94, APPLY TO BOTH SURFACES A/R BEFORE TAPE.
VENDOR: R.S. HUGHES P/N 021200-24216.

5. REUSE FASTENERS FROM F/N 1.

6. USE WASHERS A/R AS SHIMS TO OBTAIN BEST FITMENT.

7. AT CUSTOMER'S OPTION, INSTALL F/N 65 BY MATCH DRILLING ON TO F/N 1.

8. INSTALL SHIM IF OEM PROVISIONS ARE INSTALLED ON AIRCRAFT. REMOVE SHIM LAYERS TO ACHIEVE CORRECT SIZE. MATCH DRILL HOLES. USE F/N 78 SCREW IN PLACE OF F/N 17 SCREW.

9. NEWER INSTALLATIONS ON AIRCRAFT WITH UPDATED CANOPY MAY REQUIRE DIFFERENT LENGTH SCREWS. USE F/N 62 TO REPLACE F/N 44 & F/N 26 IN PLACE OF F/N 41 WHEN NECESSARY.

UNINCORPORATED ECN(S)

05304

5	5	5	78	601.3875	SCREW	BR4240-7A				
1	1	1	77	646.9410	SHIM					
	4	4	76	601.2764	WASHER	AN3-109N8221				
	2	2	75	601.2973	LOCKNUT	MS21042-08				
	2	2	74	601.2988	SCREW	MS27039-0813				
	2	2	73	601.2943	LOCKNUT	MS21042-0				
	2	2	72	601.3128	NUT	AN316C4R				
	2	2	71	601.3209	LOCKNUT	MS21042A				
	4	4	70	601.2638	WASHER	AN31149D432P				
	2	2	69	601.2669	BOLT	ANMC7A				
	2	2	68	601.3119	CLEVIS	AN665-34R				
	2	2	67	601.3121	EYE BOLT	AH66-SA				
	2	2	66	650.9201	EYE BRACKET ASSY					
REF	REF	REF	65	647.5701	GPS MOUNT KIT					
		2	64	601.3151	WASHER	AN31149D363P				
		2	63	601.2911	SCREW	MS24674553				
	24	24	62	601.2637	SCREW	MS27039-1-16				
2	2	2	61	601.2763	BOLT	AN3-12A				
	1	1	60	646.3913	SHIM					
	4	4	59	646.3912	SHIM					
	1	1	58	646.3911	SHIM					
	4	4	57	646.3910	SHIM					
	5	5	56	600.1013	PRIMER					
	8 FT	8 FT	55	800.0129	VHB TAPE					
	1	1	54	600.1012	SEALANT	PR-1420 CLASS B				
	1	1	53	600.0991	MAGNABOND 6398 PART B					
	1	1	52	600.0990	MAGNABOND 6398 PART A					
6	10	10	51	601.2826	BOLT	AN3-11A				
		2	50	646.3814	WIPER BRACKET					
		2	49	601.2910	SCREW	MS27039-1-18				
2		2	48	601.1365	SCREW	MS27039-1-10				
2		2	47	646.3719	DOUBLER					
	2	2	46	646.3718	CUSTOM WASHER					
1		1	45	646.3717	DOUBLER					
	22	2	44	601.1948	SCREW	MS27039-1-19				
	2	2	43	601.1952	SCREW	MS27039-1-20				
	4	4	42	601.1954	SCREW	MS27039-1-21				
4006	4005	4004	4003	4002	4001	FIND #	PART #	DESCRIPTION	MATL	SPEC.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN(S) 0201, 0202, 0203 & 0204	03/08/2018	P. BRAY
B	INCORPORATED ECN(S) 0301, 0302 & 0303	11/04/2018	P. BRAY
C	INCORPORATED ECN(S) 0401	09/09/2018	P. BRAY